



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5048493
602.4315-A

Job Sheet 173705



Part No: 602.4315-A

Job Qty: 6 ea

Part Name: Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 3/6/18

Created By: Sian Willems

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	3/6/18	3/6/18	0.00	0.00	Purchasing		mat 18/03/18
110	Packaging	6 pcs	3/6/18	3/6/18	0.00	0.00	Packaging2		mat 18/03/18
120	QC	6 pcs	3/6/18	3/6/18	0.00	0.00	QC6		26 18/03/18
130	Packaging	6 pcs	3/6/18	3/6/18	0.00	0.00	Packaging3-2		
140	QC21-SA	6 Ea	3/6/18	3/6/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: _____ to Apical.
Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
602.4315-A	Hose	6 Ea (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	602.4315	6	0	0

Part Specifications

Specifications could not be found.

DAS
16
9-89

* S/N

U10 30362

U10 30364

U10 30366

U10 30363

U10 30365

U10 30367

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Dart Aerospace Ltd.
3030 Enterprise Courte, Suite A
Vista, CA 92081-8347
USA

Customer Shipper

Ship To: Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

Bill To: Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

ship overnight.

Shipper No: 00582



Invoice No: VI0000444

Ship Date: 3/5/18

Shipping Tracking No: 7273 8316 3751

Freight Terms: PrePaid

INCO Terms: Ex Works

FOB: Shipping Point

Invoice No
VI0000444

Order No
4085

PO No
PO039204

Order No	Cust PO	Customer Order Line No	Rel	Customer Part No	Part Name	Original Serial No	Ship Units	Ship Qty	Net	Gross
4085	PO039204		1	601.0790	Rivet, 100 Flush Hd, 1/8 Dia X 1/4 Grip, Alum	188450 (1)		6 YTD: 6	13 lbs	13 lbs
4085	PO039204		2	651.9410	Gauge Glass	N/A (1)		1 YTD: 1	2 lbs	2 lbs
4085	PO039204		3	651.9411	Gauge Collar	(1)		1 YTD: 1	2 lbs	2 lbs
4085	PO039204		4	601.1745	Label Graph For Cylinder (Float Cylinder Pressure)	VI028245 (1)		1 YTD: 1	0 lbs	0 lbs
4085	PO039204		5	601.4107	Rivet MS20470E6-8	N/A (1)		60 YTD: 60	132 lbs	132 lbs
4085	PO039204		6	602.4315	Hose	VI030362 (1), VI030363 (1), VI030364 (1), VI030365 (1), VI030366 (1), VI030367 (1)		6 YTD: 6	0 lbs	0 lbs
Total:							11	75	150 lbs	150 lbs

Shipping

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Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER PO039204

Supplier: API001-VU
Apical Industries
3030 Entrepise Court Suite A
Vista, CA 92081-8347 USA
Phone: 760 509 1615

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039204

PO Date: 3/5/18

Due Date: 3/5/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Overnight

Pymt Terms: Net 30

Freight Terms: Prepaid

**Special
Comments:**

Items

Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	601.0790	Rivet CR3213-4-3	Firmed	3/5/18	6 pcs	0 pcs	6 pcs	\$0.00/pcs	\$0.00
2	651.9410-NC	Gauge Glass	Firmed	3/5/18	1 pcs	0 pcs	1 pcs	\$0.00/pcs	\$0.00
3	651.9411-NC	Gauge Collar	Firmed	3/5/18	1 pcs	0 pcs	1 pcs	\$0.00/pcs	\$0.00
4	601.1745-A	Label Graph For Cylinder (Float Cylinder Pressure) : Graph Label for Cylinder (Float Cylinder Pressure Limit (Helium)) PHI	Firmed	3/5/18	1 pcs	0 pcs	1 pcs	\$0.00/pcs	\$0.00
5	601.4107	Rivet MS20470E6-8	Firmed	3/5/18	60 pcs	0 pcs	60 pcs	\$0.00/pcs	\$0.00
6	602.4315-A	Hose	Firmed	3/5/18	6 pcs	0 pcs	6 pcs	\$0.00/pcs	\$0.00
Grand Total:									\$0.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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S. Willems 18.03.06.



Dart Aerospace Ltd.
3030 Enterprise Courte, Suite A
Vista, CA 92081-8347

Certificate of Conformance

Date: 3/5/2018

Certification To: Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

PART INFO

"This is to certify that the items identified herein have been manufactured, assembled, inspected and/or tested in accordance with all Apical Industries, Inc. dba Dart Aerospace applicable specifications, drawings and other purchase order requirements. "

Customer Part No: 602.4315

Part Name: Hose

Quantity: 6

Serial No(s): VI030362 VI030363 VI030364 VI030365 VI030366 VI030367

Original Serial No(s): VI030362, VI030363, VI030364, VI030365, VI030366, VI030367

Dart Vista Part No: 602.4315

Shipper No: 00582

Customer Part Rev Level:

Customer PO No: PO039204

Revision: A

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

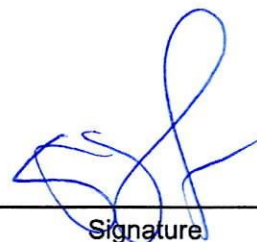
Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com


Signature



3/5/18

Date



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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

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Apical Industries
3030 Entrepise Court Suite A
Vista, CA 92081-8347 USA
Phone: 760 509 1615

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039204

PO Date: 3/5/18

Due Date: 3/5/18

**Purchase Order
Revision:**

Revision Date:

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**Special
Comments:**

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2	651.9410-NC	Gauge Glass	Firmed	3/5/18	1 pcs	0 pcs x 1	1 pcs	\$0.00/pcs	\$0.00
3	651.9411-NC	Gauge Collar	Firmed	3/5/18	1 pcs	0 pcs x 1	1 pcs	\$0.00/pcs	\$0.00
4	601.1745-A	Label Graph For Cylinder (Float Cylinder Pressure) : Graph Label for Cylinder (Float Cylinder Pressure Limit (Helium)) PHI	Firmed	3/5/18	1 pcs	0 pcs x 1	1 pcs	\$0.00/pcs	\$0.00
5	601.4107	Rivet MS20470E6-8	Firmed	3/5/18	60 pcs	0 pcs x 60	60 pcs	\$0.00/pcs	\$0.00
6	602.4315-A	Hose	Firmed	3/5/18	6 pcs	0 pcs x 6	6 pcs	\$0.00/pcs	\$0.00
Grand Total:									\$0.00

Order Notes

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S. Willems. 18-03-06.

Complete.
cmf.
18/03/18



Dart Aerospace Ltd.
3030 Enterprise Courte, Suite A
Vista, CA 92081-8347

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Date: 3/5/2018

Certification To: Dart Aerospace Ltd
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Customer Part Rev Level:

Part Name: Hose

Quantity: 6

Customer PO No: PO039204

Serial No(s): VI030362 VI030363 VI030364 VI030365 VI030366 VI030367

Original Serial No(s): VI030362, VI030363, VI030364, VI030365, VI030366, VI030367

Dart Vista Part No: 602.4315

Revision: A

Shipper No: 00582

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

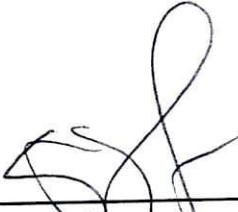
Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com


Signature:



3/5/18

Date



ACCEPTANCE TEST PROCEDURE DATA SHEET FOR HOSE ASSEMBLIES

Acceptance Criteria: All measurement and testing criteria as required per applicable drawing and MPP-165 meet passing requirements and are within tolerances.

No.	PN	REV	SN	Crimp Diameter (Pass/Fail)	Inner Diameter (Pass/Fail)	Hose Length (Pass/Fail)	Visual Exam (Pass/Fail)	Pressure Test (Pass/Fail)
1	602-4315	A	30362	PASS	PASS	PASS	PASS	PASS
2	602-4315	A	30363	PASS	PASS	PASS	PASS	PASS
3	602-4315	A	30364	PASS	PASS	PASS	PASS	PASS
4	602-4315	A	30365	PASS	PASS	PASS	PASS	PASS
5	602-4315	A	30366	PASS	PASS	PASS	PASS	PASS
6	602-4315	A	30367	PASS	PASS	PASS	PASS	PASS
7								
8								
9								
10								

MO No.: Job #4858 Unincorporated ECN(S): 6

Hose Assembly Technician: [Signature] Date: 02-05-18

Quality Inspector: [Signature] Date: 3/5/18 Stamp: 

SETUP VERIFICATION DATA SHEET FOR HOSE ASSEMBLIES

No.	PN	REV	SN	Assembly Parts and Tooling Verification (Pass/Fail)	Pneumatic Connections Verification (Pass/Fail)	Hydraulic Oil Level Verification (Pass/Fail)	Visual Inspection of Crimp Tooling (Pass/Fail)	Grease application of Crimp Tooling (Pass/Fail)
1	602.431S	A	V10 30362	PASS	PASS	PASS	PASS	PASS
2	602.431S	A	30363	PASS	PASS	PASS	PASS	PASS
3	602.431S	A	30364	PASS	PASS	PASS	PASS	PASS
4	602.431S	A	30365	PASS	PASS	PASS	PASS	PASS
5	602.431S	A	30366	PASS	PASS	PASS	PASS	PASS
6	602.431S	A	30367	PASS	PASS	PASS	PASS	PASS
7								
8								
9								
10								

MO No.: 602.431S Unincorporated ECN(S): _____

Hose Assembly Technician: [Signature] Date: 02-02-18

Quality Inspector: [Signature] Date: 3/5/18 Stamp: 